Date?

Friday, 9/21/2007 12:59:30 PM

Kim Johnston User: **Process Sheet Drawing Name** : CUSHION Customer : CU-DAR001 Dart Helicopters Services Job Number : 34777 : 10158 **Estimate Number** : D2182B Part Number :NA P.O. Number 5.0. No. : 41/A : D2182 REV C **Drawing Number** This Issue : 9/21/2007 : NC : N/A Prsht Rev. Project Number : PURCHASED PARTS : C First Issue Type **Drawing Revision** :NA : 30872 **Material** Previous Run Each **Due Date** : 10/10/2007 Written By Checked & Approved By : Est: 98.09.21 Re-done Comment **Additional Product** Job Number: Seq. #: Machine Or Operation: Description: **PURCHASING** 1.0 PG Comment: PURCHASING 1207/09/24 Issue P/O: 4 Lolo 1 500 Extrude per Dwg D2182 NEOPRENE CUSHION 2.0 10173 Comment: Qty.: Total: 150.0000 f(s) 1.0000 f(s)/Unit CUSHION PACKAGING RESOURCE #1 3.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage QC6 4.0 Comment: DIMENSIONAL CHECK 5.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGE	WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
v-17104												
Part No	•	PAR #: Fault Category:	NCR: Yes	My DC	A: 🕥	Date:	M12/64					

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B		Verification	Annessal	Approval QC Inspector				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng					
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							:					
							i	7				

NOTE: Date & initial all entries

Date:

Friday, 9/21/2007 12:59:31 PM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUSHION

Job Number: 34777

Part Number: D2182B

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



ECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

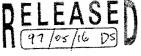


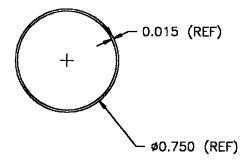


W/O:		WORK ORDER CHANGES										
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
								7				
Part No		PAR #:	Fault Category:	NCR: Yes	No DQ	A:	_ Date: _					
				QA:	N/C Close	d:	_ Date: _					
NCR:		,	WORK ORDER NON-CON	IFORMANCE (NC	R)							

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto				
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								40				
								-				

NOTE: Date & initial all entries





D2182-050, HEAT SHRINK **LENGTH**

> EG: 3.5 LONG: D2182-035 10 LONG: D2182-100

0.200 (REF) - 0.063 (REF) 0.188 (REF) 0.875 (REF)

> W-WHITE **B-BLACK** D2182W050, RUBBER CUSHION **LENGTH**

> > EG: WHITE 3.5 LONG: D2182W035 BLACK 10 LONG: D2182B100

SANTOPRENE 101-73 CONFORMS TO MIL-R-3065 MATERIAL:

(Cocos
(S)
6340

	8
8	7:04:07
TITLE RUBBER CUSHION	5 RUBBER CUSHION 97:04:07 ADD MATERIAL SPECIFICATION
NOIHS	JSHION IAL SPECII
	FICATION
SCAL	SCALE

CRAYCHEM RNF-100-3/4-CL SLEEVING

SHRINKABLE INSULATION SLEEVING

SHOP COPY

RETURN TO

RETURN TO

RETURN TO

ANTROLLED COPY

OTHER COPY

BUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

M NO. 34777

Copyright 1995 by DART AERO ACCESSORIES INC



Shipping List 053172 Customer No 007422 Sales Order Shipper

Ship to:

DART AEROSPACE LTD 1270 ABERDEEN ST. HAV/KESBURY ON K6A 1K7 Canada Sold to :DART AEROSPACE LTD 1270 ABERDEEN ST. HAWKESBURY ON K6A 1K7 Canada

Ship Date	Customer PO	# of Boxes	Weight	Ship VIA		Bill of	Lading	FOB
1/30/2007	P00004661	1	15.0000	FEDERAL EXPR	ESS			COLL
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Avid Products

CERTIFICATE OF COMPLIANCE

Dis is to certify that the item(s) listed below shipped on 11/30/07 Customer P.O # P000004661 Lot # 25494113071. Were manufactured and inspected in accordance with applicable drawings and/or specifications, unless noted here in.

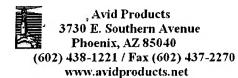
Physical and/or chemical test reports of materials used are on file, subject to examination and substantiate conformance with applicable specification requirements.

TUANTITY SHIPPED 500 %

PART NUMBER 6004 DESCRIPTION/SPECIFICATION
SANTOPRENE 101-73

MARIA RODRIGUEZ
SHIPPING

DATE



REMIT-TO ADDRESS: P.O. Box 53555 Phoenix, AZ 85072-3555

Invoice No 0000081653

Customer 007422

Bill to:

COMMERCIAL INVOICE

Sold to:

DART AEROSPACE LTD 1270 ABERDEEN ST. HAWKESBURY ON K6A 1K7 Canada DART AEROSPACE LTD 1270 ABERDEEN ST. HAWKESBURY ON K6A 1K7 Canada

Sales Order Fax (613)632-3336

Customer Phone (613)632-3336

Default

Customer PO Number		Invoice Date Terms			FOB		Ship Via		Salespersor	
Р	O00004661	11/30/2007 NET 30		0		COLLECT	FEDERAL EXPRES		850	
ltem	Part / Rev /	Description / De	etails	Quantit	y	Unit Price	Discount	Exten	ded Price	
000001	6004	Rev I	R U/M FT	50	00.000	1.10000	0.00		550.00	
	6004 SANTOPRENE	NE		Custo	ner Part N	lo: D2182 REV C				
	Packing List No/Item N Sales Order No:	o: 053172/00 079502	0001			w.				
•	Customer PO No:	PO000046	61	-	8					
	Tracking No: Made in the USA	9277 6087	4889			Total Item Price Shipping			550.00 0.00	
	"I certify that the goods ref		eferenced in this invoice			Sales Tax			0.00	
	comply with the origin requirements specified for these goods in the North American Free Trade					Total Inv Price		US	\$ 550.00	
	Agreement, and that fu a third country has not processing or assemb	irther process toccurred sul	sing or assembly in bsequent to	1					•	
	SHIPPED TO ADDRESS DART AEROSPACE LT 1270 ABERDEEN ST. HAWKESBURY ON K6 Canada	D	\$ 0				÷ <u>=</u> +			
	Please pay balance due	e by Sunday [December 30 2007							
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1 1 Delhant

CUSTOMER COPY

Authorized Signature